

Punching, Portable, Light Duty

Light Duty Portable Punches are for limited punching power (1.2 tons or less.) They're easy to carry in the pocket, on a belt or in a tool box. Hardened, machined bearing surfaces are used in these tools to provide dependable long life within the rated capacity.

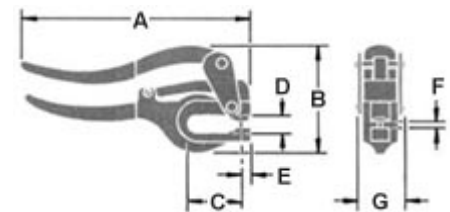
- Maximum rated capacity: * 1.2 tons
- Smallest available
- Hand operation
- Adjustable stop gauge

The No. 5 Jr. punch has a standard 1 3/4-inch throat depth, while the No. XX has a deep throat configuration to punch up to 3 1/4-inch from the edge. The No. XX may be used to punch light channels with 1" minimum inside dimension and 1 3/8" maximum flange. Both punches have optional mounting bases, and are also available as kits with a standard assortment of round punches and dies in a durable plastic box.

* Refer to the [tonnage chart](#) to determine if the rated capacity of this tool will accommodate the type and thickness of metal and the size and shape hole that you will be punching. Do not, under any condition, exceed the rated capacity of this tool.

Dimensions

Reference	No. 5 Jr		No. XX	
	IN.	MM	IN.	MM
A	8 1/4	209.55	10 1/4	260.35
B	3 3/4	96.84	6 3/8	161.93
C	1 3/4	44.45	3 1/4	82.55
D	7/16	11.11	2 1/8	53.98
E	5/16	7.94	9/16	14.29
F	9/32	7.14	9/16	14.29
G	1 13/32	35.72	1 5/8	41.28



Bench mount bases



Ordering Guide

Description	Catalog No.		Weight(Lbs.)	
	No. 5 Jr.	No. XX	No. 5 Jr.	No. XX
Tool Only***	130010050¥	130010001±	2 3/4	6
Tool in Kit***	135010050*	135010001**	4	9 1/2
Bench Mounting Base	139010050	139010001	3/4	1 1/8

* Includes tool, and one 3/32", 1/8", 5/32", 3/16", 7/32", 1/4", and 9/32" round punch and die, and plastic box.

** Includes tool, and one 5/32", 7/32", 9/32", 11/32", 13/32", 15/32", and 17/32" round punch and die, and plastic box.

*** No substitutions of punches and dies furnished unless 12 or more tools ordered.

¥ Includes one 3/16" round punch and die.

± Includes one 9/32" round punch and die.

Punches and Dies

Order additional punches and dies from Roper Whitney Punch & Die Price List

Typical Size Ranges

	Type O	Type M	Type N	Type P	Type R	Type S	Type T	Type D
No. 5 Jr.	1/16 - 9/32	1/8 x 3/16 - 1/4 x 9/32	1/8 x 3/16 - 5/32 x 7/32	1/8 x 3/16 - 1/4 x 9/32	1/8 - 3/16	5/32 - 7/32	5/32 - 7/32	3/16 x 1/8 - 9/32 x 1/4
No. XX	1/16 - 17/32	1/8 x 3/16 - 7/16 x 1/2	1/8 x 3/16 - 5/16 x 3/8	1/8 x 3/16 - 7/16 x 1/2	1/8 - 17/64	3/16 - 3/8	3/16 - 3/8	3/16 x 1/8 - 17/32 x 1/2