



PART NUMBERS

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|--------|------------------------------------|
| 308591 | 1 Case w/ (4) 1-Gallon Pails (Red) |
| 308592 | 1 5-Gallon Pail (Red) |
| 308593 | 1 50-Gallon Drum (Red) |

TECHNICAL DATA

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|-----------------------|--|
| Color | Red (wet), Clear (dry) |
| Consistency | Low-viscosity liquid |
| Base | Synthetic polymers and resins |
| Solvent | Aliphatic |
| Weight per Gallon | 6.5 lbs. |
| Solids Content | 33% |
| Viscosity | 200 cps |
| Coverage | 500–700 sq. ft./gal |
| Tack Time | Immediate |
| Open Time | Approximately 15 minutes |
| Service Temperature | -20°F to 200°F |
| Surface Burning | Flame spread 0, Smoke developed 0, (When tested in accordance with ASTM E84) |
| Water Resistance | Excellent |
| Mildew Resistance | Excellent |
| VOC | 543 g/l |
| Packaging | 1-gal pail, 5-gal pail, 50-gal drum |
| Freeze/Thaw Stability | Passed 5 cycles |
| Flammability | Flammable when wet Non-flammable when dry |

SPECIFICATION/STANDARDS COMPLIANCE

| Property | Method | Results |
|---------------------------------|-----------|---------|
| Surface Burning Characteristics | UL 723 | Pass |
| Duct Thermal Insulation | ASTM C916 | Pass |

Insta-Tack is an instant-tack, solvent-based insulation adhesive engineered for spray booth applications. Insta-Tack's exceptional coverage and fast tack provides reduced labor and lower application cost.

APPLICATION

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|-------------|--|
| Temperature | 35°F to 110°F (1.7°C to 44°C) |
| Method | Brush, rolled or spray applied |
| Preparation | Surface must be dry, dirt, oil, and grease free. |
| Clean Up | UN-TACK™ Solvent or mineral spirits (Use safe handling practices.) |

STORAGE


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|--------------|--|
| Temperature | 35°F to 110°F (1.7°C to 44°C) |
| Shelf Life | One year (unopened) |
| Flammability | Extremely flammable. Store according to code. |

PRECAUTIONS

EXTREMELY FLAMMABLE LIQUID AND VAPOR.

Keep away from sparks and open flame. May cause flash fire. Vapors are heavier than air and may travel to a distant ignition source. Contains heptane solvents. Harmful if swallowed or inhaled. May cause eye irritation. Keep out of the reach of children. Review Material Safety Data Sheet for complete safety information prior to use.

For Industrial Professional Use Only.

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|  | UNDERWRITERS LABORATORIES INC.® CLASSIFIED ADHESIVE |
| | Surface Burning Characteristics 294U <small>*Applied to inorganic reinforced cement board</small> |
| <hr/> FLAME SPREAD 0 SMOKE DEVELOPED 0 | |
| <small>*Tested as applied in two 3"-wide strips 8" on center at a coverage of 750 sq. ft./gal. Flash point of finished adhesive, closed cup; less than -10°C.</small> | |

