

**TENNSMITH MODEL SR48,
4' x 16ga MANUAL SLIP ROLL**

TENNSMITH Models **SR48** slip rolls combine precision turned, ground and polished high carbon steel rolls with heavy duty, cast iron and frames and welded steel base to make an accurate forming tool. Convenient operating features include large roll adjusting screws, scales for speeding repeat set-up and a front mounted handle to lift the upper roll for material removal. Wire grooves are standard.

TENNSMITH's initial pinch slip rolls are heavy-duty, affordable, production tools for forming curved parts and tubes. The Model **SR48** rolls have all three gear-driven roll drive that ensure even starting and feeding of capacity materials. The Model SR48 also feature constant drive of the rolls. All three rolls continue to drive throughout their adjustment range.

The SR48 gearing features a 4:1 reduction ratio for ease of operation of heavy materials. All gears are fully enclosed for safety and protection from the elements.



Model SR48

Specifications

	<u>SR48</u>
Maximum Shearing Capacity, Mild Steel	16 ga.
6061-T6 Aluminum	.090"
304 Stainless Steel	20 ga.
Maximum Forming Length	49"
Diameter of Rolls	3"
Maximum Forming Radius	1-1/2"
Wire Grooves	3/8", 1/2", 5/8"
Gearing Ratio	4:1
Overall Dimensions, LxWxH	77x30x22in.
Shipping Weight	1,100 lbs