

**TENNSMITH MODEL U48-22, BOX & PAN  
4' x 22ga BENCH MODEL HAND BRAKE**

Tennsmith's bench-mounted hand brakes are rugged, dependable USA-made tools that won't break your budget.

Models U48-22 and S48-22 are lighter capacity versions of the four-foot bench brake, which offer economical alternatives in working 22-gauge and lighter materials. Also, their lighter weights make these models better suited for transporting to remote job sites.

TENNSMITH's bench-mounted hand brakes provide an economical means of performing a wide range of sheet metal bending and forming operations. These brakes are of all-steel welded construction, readily adjustable and utilize bronze bearings at pivot points.



Model U48-22 Shown With Optional Floor Stand

**TENNSMITH** hand brakes are the heaviest built domestically made units on the market today.

**Specifications**

**U48-22**

Capacity, mild steel	22 gauge
Capacity, stainless	26 gauge
Bending length	48-1/4"
Maximum box depth	3"
Maximum lift of beam	7/8"
Front to rear adjustment	1/4"
Minimum reverse bend	5/16"
Minimum flange in capacity material	3/8"
Finger widths	2", 3" & 4"
Shipping weight	280 lbs.