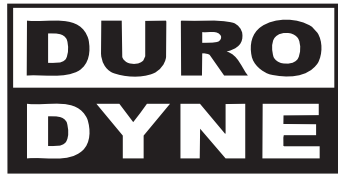


SUBMITTAL RECORD \_\_\_\_\_  
 JOB \_\_\_\_\_  
 LOCATION \_\_\_\_\_  
 SUBMITTED TO \_\_\_\_\_  
 SUBMITTAL PREPARED BY \_\_\_\_\_  
 APPROVED BY \_\_\_\_\_  
 DATE \_\_\_\_\_



# Specification Form Super Saber Screws



## DESCRIPTION

Several common methods such as rivets, screws, and spot welding are used to fasten materials to ductwork. Three types of screws are most often used. The first is self-tapping only and requires a hole to be drilled before the screw can be utilized. The others are both self-tapping but also create their own holes. Self-piercing screws have very sharp points which act much like a scratch awl in making a small opening in the steel for the threads to engage and work the sheet metal into a coned threaded hole. These work well for light gage steel.

## SUGGESTED SPECIFICATIONS

Self-piercing and threading screws shall meet or exceed Japanese Industrial Standard JIS1125 and shall be code \_\_\_\_\_ size \_\_\_\_\_ as supplied by Duro Dyne Corporation.

## SCREw FEATURES

- Conformance - Meets or exceeds JIS 1125 specifications for cone point screws
- Material - Cold heading quality steel wire
- Corrosion Resistance - Zinc plated
- Hardness - Case hardened to Rockwell C55 minimum
- Head Configuration - Hexagonal slotted
- Twin lead point (two continuous threads)

## SUPER SABER SCREw S

ITEM SIZE	DRIVER SIZE	MAX. PIERCING CAPABILITY	HUNDRED PACK (SAC) ITEM#	Tw O-FIFTY PACK (SAQ) ITEM#	FIVE-HUNDRED PACK (SAF) ITEM#	THOUSAND PACK (SAT) ITEM#	BUCK ET PACK (SAP) ITEM#	QUANTITY PER BUCK ET	BULK PACK (SAB) ITEM#	QUANTITY PER BULK
		DEC.								
6 x 3/8	1/4	.044 in	14165	14300	14320	14158	15153	5M	15108	20M
7 x 1/2	1/4	.044 in	14166	14301	14321	14159	15154	5M	15109	17M
8 x 1/2	1/4	.044 in	14167	14302	14322	14160	15155	5M	15110	14M
8 x 3/4	1/4	.044 in	14168	14303	14323	14161	15156	4M	15111	10M
8 x 1	1/4	.044 in	14193	14304	14324	14174	15167	3M	15124	7M
8 x 1 1/2	1/4	.044 in	14172	14305	14222	14175	15168	3M	15125	4M
8 x 2	1/4	.044 in	14173	14306	14221	14176	15169	3M	15126	3M
10 x 1/2	1/4	.044 in	14169	14307	14327	14162	15157	4M	15112	10M
10 x 3/4	1/4	.044 in	14170	14308	14328	14163	15158	3M	15113	7M
10 x 1	1/4	.044 in	14171	14309	14329	14164	15170	3M	15114	6M
10HH x 3/4	1/4	.044 in	14236	14237	14238	14239	15119	3M	15120	5M

