

## Flagler 18 Ga. Heavy Duty Pittsburgh



This machine is designed for heavy gauge Pittsburgh locks. Complete with hardened feed gauge, 3 piece roll/shaft/gear construction, and calibrated dial for 18-22 Ga. mild steel.

## Specifications:

**Capacity:** 18-22 gauge

**Depth of Pocket:** 3/8". Built in Pittsburgh Rolls.

Uses Approx. 1 1/4" of Material

**Extended Shafts:** For 1 set of Aux. rolls.

**Speed:** Approximately 45 feet per minute.

**Motor:** 2HP 230/460/3/60/1800 RPM.

**Drive:** Double Vee Belts.

**Base:** Arc Welded Steel. Heavy top plate.

**Dimensions:** 56" long, 24" wide, 41" high Feed table height 34 5/8"

**Shipping Weight:** 720 pounds.

### Auxiliary Tooling Available

1/2" Double Seam Rolls

3/8" Double Seam Rolls

7/16" Right Angle Flange Rolls

3/4" Standing Seam Rolls

5/16" Pittsburgh Rolls

5/8" Tap-In (3 in 1) Rolls

5/8" End Cap Rolls

1/2" Tap-In (3 in 1) Rolls

1 1/8" Drive Cleat Rolls

1 1/8" Drive Cleat Rolls with Slitter

1/2" x 180° Hem Rolls

1/2" Male Button Lock Rolls