



Duro Dyne HS-1 (Rapid-31) Stapler

Instructions

Your Duro Dyne HS-1 (Rapid-31) Stapler was designed for use with Duro Dyne DSP-1 Staples. Use of staples other than DSP-1s could result in substandard performance.

Even with Duro Dyne DSP-1 Staples, your HS-1 may occasionally jam. Should this occur, follow the simple procedure below to clean the jam:

SEE ILLUSTRATION

- 1 Remove **Feeder (5)**.
- 2 Remove **Axle (3) "A"** by removing **Lock Ring (4)** and push **Axle (3)** through **Main Branch (10)**.
- 3 Push **Magazine (11)** forward and remove from **Main Branch (10)**. Be careful not to lose **Driver (1)**.
Should the **Driver (1)** fall out, be sure to reinstall correctly with bevel facing forward.
- 4 Clear jammed staples. **DO NOT REUSE REMOVED STAPLES.**
- 5 Reassemble HS-1 Stapler reversing above directions.

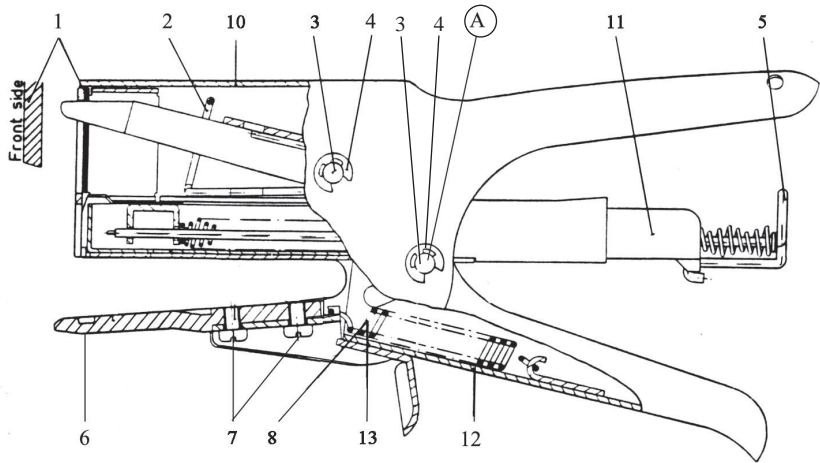
Should your HS-1 jam constantly, check for either excess glue on the back of staples or a bent Feeder (5).

WHEN ORDERING SPARE PARTS PLEASE REFER TO PART NUMBER.

Under no circumstance should your HS-1 Stapler be used as a “h AMMER” to clinch staples or should a screwdriver be used to clear a jam without disassembly of the unit. Permanent damage will result.

Description

- 1 Driver
- 2 Spring
- 3 Axle
- 4 Lock Ring
- 5 Feeder
- 6 (Round)-Anvil
- 7 Screw ECS 4x6
- 8 Tension Spring Short
- 9 (Bag Sealer)-Anvil
- 10 Main Branch
- 11 Magazine
- 12 Small Branch Complete
- 13 Tension Spring, Long



IMPORTANT: DRIVER MUST BE LOCATED ACCORDING TO PICTURE