









Manual Rotary Machine		R22
Capacity, mild steel		22 gauge/0.75 mm
Throat		7 in./177 mm
Distance, shaft center to center		2 in./50 mm
Shipping weight		67lbs./30 kg

Manual Rotary Machine		R24
Capacity, mild steel		24 gauge/0.61 mm
Throat		N/A
Distance, shaft center to center		1-3/4 in./44.5 mm
Shipping Weight		35 lbs./15.7 kg

Roll Chart R22			
Name	Part Number	Roll Diagram	Type
"A" / 1/8"	22100/22101		Turning
"C"	22106/22107		Burring
"D"	22108/22109		Wiring
"E"	22110/22111		Crimping
"F" / 3/4"	22113/22114		Ogee Beading
"G"	22115/22116		Single Beading

Roll Chart R24	
Roll Diagram	Type
	Crimping
	Ogee Bending