

| SBS Series Folders               | SBS12614                     | SBS15016                     |
|----------------------------------|------------------------------|------------------------------|
| Bending Capacity (Mild Steel)    | 14ga / 2,0mm                 | 16ga / 1,6mm                 |
| Bending Capacity (Stainless)     | 16ga / 1,6mm                 | 20ga / 1,0mm                 |
| Bending Legth                    | 126 in / 3200mm              | 150 in / 3810mm              |
| Bending Bars                     | 1 in / 25mm and 7/16 / 11mm  | 1 in / 25mm and 7/16 / 11mm  |
| Back gauge Depth (Standard)      | 41 in / 1041 mm              | 41 in / 1041 mm              |
| Back gauge Depth (Optional)      | 61 in / 1550 mm              | 61 in / 1550 mm              |
| Clamping Beam Opening Height     | 7 in / 178mm                 | 7 in / 178mm                 |
| Clamping Beam Tooling            | 30 Degrees                   | 30 Degrees                   |
| Folding Beam Adjustment          | 1 in / 25mm                  | 1 in / 25mm                  |
| Crowning of the Folding Beam     | 3-Point 0"-0.030" Adjustment | 3-Point 0"-0.030" Adjustment |
| Working Height                   | 34 in / 864mm                | 34 in / 864mm                |
| Machine Length                   | 180 in / 4572mm              | 204 in / 5181mm              |
| Machine Width                    | 96 in / 203mm                | 96 in / 203mm                |
| Machine Height                   | 72 in / 1829mm               | 72 in / 1829mm               |
| Machine Weight                   | 9,020 lbs                    | 10,200 lbs                   |
| Shipping Weight                  | 9,885 lbs.                   | 10,785 lbs.                  |
| Back Gauge Motor                 | ¾ hp                         | ¾ hp                         |
| Clamping Beam Motor              | 2 hp                         | 3 hp                         |
| Bending Beam Motor               | 2 + 2 hp                     | 3 + 3 hp                     |
| Clamping Beam Speed              | 2.5" per second              | 2.5" per second              |
| Folding Beam Speed               | 90 deg per second            | 75 deg per second            |
| Back gauge Speed (0.375" to 41") | 5 seconds                    | 5 seconds                    |