

AMERICOR

A New Generation
of Hydraulic Plate Bending Rolls

THE NEW GENERATION OF HYDRAULIC PLATE BENDING ROLLS

Available in two types:

3-Roll Single Initial-Pinch & 4-Roll Double-Pinch

This NEW generation of sheet metal and plate bending rolls covers the majority of applications within top roll diameters of 3.15" to 9.84" and standard capacities from 3' to 10' in length and 16 ga. to 9/16" thickness, and special 2' x 1/4" & 2' x 5/16" 4-Roll Double-Pinch Models.

Over 30 Models in each of the two types:

Model 3RSP - 3-Roll Single Initial-Pinch

Model 4RDP - 4-Roll Double-Pinch

Standard features generally include: hydraulic roll adjustment for bending and prebending operation, hydraulic pinch/clamping roll, hydraulic drop-end, digital readout for bending rolls positions, cone bending attachment, induction-hardened rolls, roller bearings on all roll shafts, emergency stop cable at front and rear of machine, easy tilt of bending rolls for cone bending, extra large openings between top and bottom rolls, hydraulic oil and machine manual.

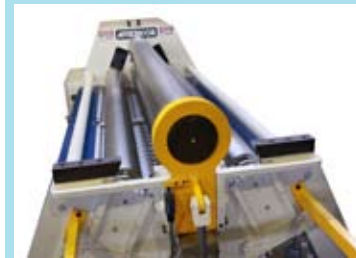
These New Generation Models are packaged with productive features and refinements including: rolling control console (to allow for optimum operator convenience), hardened gears, lineal-guided roll adjustment for the bending rolls, an enhanced drive system (to allow rolling thickness within the machines opening between the top and clamping rolls) with **NO BELTS, CHAINS OR EXTRA GEAR-DRIVING SYSTEMS**, rolls are SAE 1050 high strength steel heat treated and induction hardened to 56-60 RC, high quality international electric and hydraulic components, more rigid frame and drop-end arrangement, enhanced cone bending device, corrosion and abrasive resistant paint finish, European design & manufacture and built & certified to CE standards.

Now with more available options including: interchangeable small diameter top roll, side and overhead support devices, variable rolling speeds, hydraulic drive and programmable controls.

These machines offer the most complete line of "standard" bending rolls and the option to add productivity enhancements while maintaining competitive prices and timely deliveries (most often from stock).



Model 3RSP 3-Roll Single Initial-Pinch



Model 4RDP 4-Roll Double-Pinch



Optional grooves for 1/4", 3/8" and 1/2" rounds



AVAILABLE	
MODEL	CAPACITY
150/2 *	2' x 1/4"
180/2 *	2' x 5/16"
80/3	3' x 13 ga.
100/3	3' x 11 ga.
80/4	4' x 14 ga.
100/4	4' x 11 ga.
130/4	4' x 10 ga.
150/4	4' x 1/4"
180/4	4' x 3/8"
200/4	4' x 9/16"
80/5	5' x 16 ga.
100/5	5' x 12 ga.
130/5	5' x 10 ga.
150/5	5' x 1/4"
180/5	5' x 5/16"
200/5	5' x 1/2"
220/5	5' x 1/2"
250/5	5' x 9/16"
130/6	6' x 11 ga.
150/6	6' x 3/16"
180/6	6' x 1/4"
200/6	6' x 1/2"
220/6	6' x 3/8"
250/6	6' x 7/16"
150/8	8' x 10 ga.
180/8	8' x 3/16"
200/8	8' x 5/16"
220/8	8' x 5/16"
250/8	8' x 3/8"
180/10	10' x 10 ga.
200/10	10' x 1/4"
220/10	10' x 5/16"
250/10	10' x 5/16"

* Offered in 4-Roll Double-Pinch Models Only

Variable pressure regulator for pinching roll



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