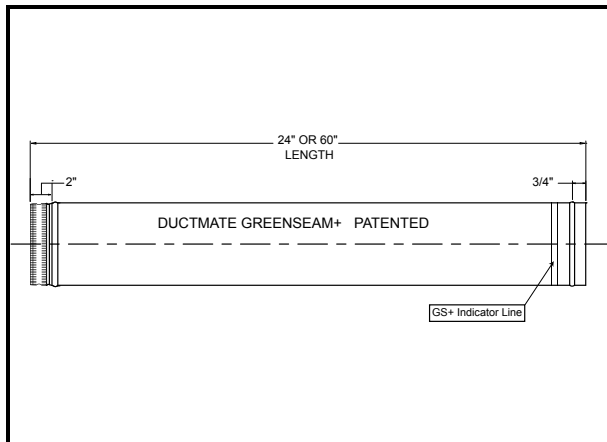
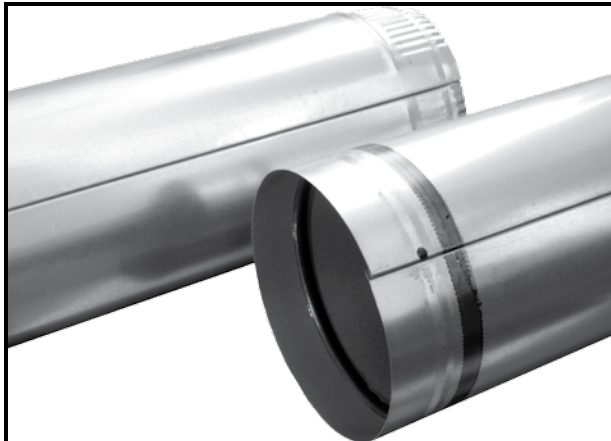


GreenSeam® + Snap Lock Pipe



Product Availability - 24" Lengths			
Size (Ød)	Gauge		
	28 Ga.	26 Ga.	24 Ga.
4"	Yes	Yes	-
5"	Yes	Yes	Yes
6"	Yes	Yes	Yes
7"	Yes	Yes	Yes
8"	Yes	Yes	Yes
9"	Yes	Yes	Yes
10"	Yes	Yes	Yes
12"	Yes	Yes	Yes
14"	-	Yes	Yes

Product Availability - 60" Lengths			
Size (Ød)	Gauge		
	28 Ga.	26 Ga.	24 Ga.
4"	Yes	Yes	-
5"	Yes	Yes	Yes
6"	Yes	Yes	Yes
7"	Yes	Yes	Yes
8"	Yes	Yes	Yes
9"	Yes	Yes	Yes
10"	Yes	Yes	Yes
12"	Yes	Yes	Yes
14"	-	Yes	Yes

Technical Data	
<ul style="list-style-type: none"> Galvanized Steel (ASTM A653 and A924) G-60 Galvanized Coating (ASTM A653 and ASTM A90) Pressure Rating: -1" wg - +2" wg Button Lock Pipe meets SMACNA RL-8 	<ul style="list-style-type: none"> Available in Specialty Metals: <ul style="list-style-type: none"> Aluminum (ASTM B209 Alloy 3003 Temper H14) 304 Stainless Steel (ASTM A480 2B Finish) Patent # 7,478,467, Patent # 7,708,034, and Patent # 7,992,904 Additional Patents Pending

Part Number Schematic							
Example: 60SPBGP10GA26 = 60" long, 10" round GreenSeam®+ Snap Pipe in 26Ga. Galvanized Steel							
60 Pipe Length 24 - 2' 0" 60 - 5' 0" 48 - 4' 0" AL, S4 Only	SP Snap Pipe	B Lock Type B - Button	G GreenSeam	P PLUS	10 Pipe Diameter (Ød)	GA Material GA-Galvanized (Std.) AL - Aluminum, S4 - 304 S.S.	26 Gauge GA: 28, 26, 24 AL - 25 S4 - 26

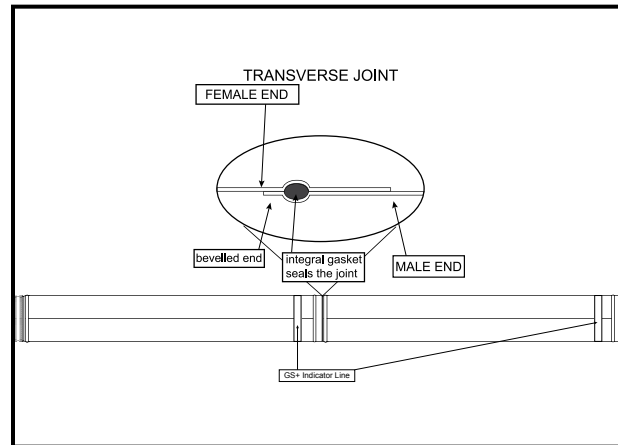
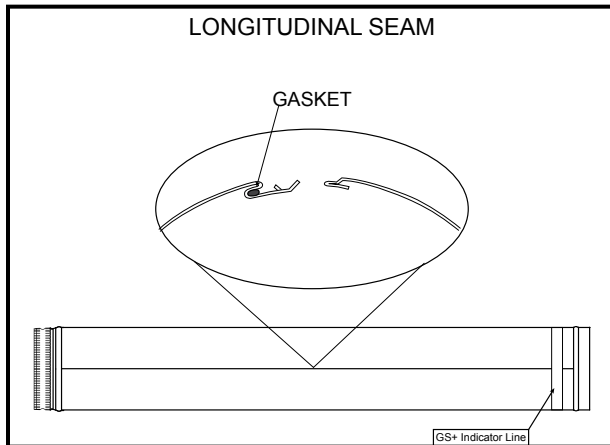
Items in green denote available options

Pre-Sealed Snap Lock Pipe

Gasket Specification

GREENSEAM+

complete factory sealed snap-lock pipe system



Longitudinal Gasket Composition

This material is made of butyl and E.P.D.M. rubbers, and proprietary co-polymer. It contains some process aids, antioxidants, fungicides, and adhesion promoters.

Test Data

Color: Black

Odor: None

Melt Point: Ball & Ring, 300° F

Slump: 3/8" Bd @ 250° F — no slump or sag.

Solids Content: 1 hour @ 350° F — 99.85% ASTM 771-74

Plasticizer Migration: ASTM C772-74; no bleed or stain.

Cold Temperature Flexibility: ASTM C765-73 — passes.

Water Resistance: ASTM D1056 — 0.01%

Shelf and Service Life: 20 years min.

Force to Compress: As measured when one cubic inch of 3/8" thick material is compressed to 3/16" thick material at 2" per min.

0° F — 60 psi

77° F — 30 psi

120° F — 15psi

Foamed at 50%

Aging Characteristics: ASTM D750-68 (1000 hrs.) on surface — slight haze

VOCs: 0

Surface Buring Characteristics: ASTM E-84 Test

Test Results: Flame Spread Index - 0

Smoke Developed Index - 30

Full test report available upon request

Transverse Gasket Composition

This material is a two-component polyurethane foamed gasket. The gasket is foamed directly onto the pipe by using FIPFG (formed-in-place foam gasket) technology. This produces a flexible tack-free foam gasket.

Test Data

Color: Black

Odor: None

Service Temperature: -40° F to 212° F

Tensile Strength: 290 psi

Elongation at Break: Up to 400 %

Shelf and Service Life: 20 years min.

VOCs: 0

Surface Buring Characteristics: ASTM E-84 Test

Test Results: Flame Spread Index - 0

Smoke Developed Index - 0

Full test report available upon request