FLAGLER CORPORATION

FLAGLER QUADFORMER MACHINE (#23-000) Forms a "S" & "DRIVE" Locks on 20 Gauge Galvanized

The Quadformer machine is standard with reinforced "S" Cleat & 1 1/8" Drive Cleat rolls (20-28 Ga.) mounted inboard and 2 sets of extended shafts for auxiliary tooling. Add the optional head mounted Quad-Cutter attachment (shown)for slitting blanks for the "S" and Drive Cleats.

SPECIFICATIONS

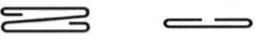
Maximum Capacity,20 ga MilSpeed (Approx)100 fpmMotor (Standard)5HP 230/4DriveDouble MaBaseArc WelderDimensions68"L x 27Work Height (Feed Table)35-1/8"Shaft center to center1-3/4""Gear Ratio1 to 1Shipping Weight (Approx)1,200 lbs

<u>QUADFORMER</u>

20 ga Mild Steel 100 fpm 5HP 230/460/3/60 1800 RPM Double Matched V-Belt Arc Welded Steel. 68"L x 27"W x 48"H 35-1/8" 1-3/4"" 1 to 1 1.200 lbs



Shown with Optional Quad Cutter



OPTIONAL AUXILIARY ROLLS

1/2" Female Button Lock Rolls (20-30ga) 1/2" Male Button Lock Rolls (20-30ga) 5/16" Pittsburgh Rolls (20-28ga) 3/8" Pittsburgh Rolls (20-28ga) 5/8" Tap-In (3-stage) (22-26ga) 1/2" Tap-In (3-stage) (22-26ga) 1/2" x 180° Hem Rolls (20-26ga) 1/2" x 180° Tear Drop Hem Rolls (20-26ga) 3/8" Hem x 1/2" Kick (Drip Edge) (24-28ga) 1/2" Hem x 5/8" Kick (Drip Edge) (24-28ga) 1/2" Double Seam Rolls(20-24ga) 3/8" Double Seam Rolls (20-26ga) 7/16" Right Angle Flange Rolls (20-26ga) 3/4" Standing Seam Rolls (20-24ga) 1-1/8" Drive Cleat Rolls (20-28ga) 1-1/8" Drive Cleat Rolls W/Slitter(20-28ga) 5/8" End Cap Rolls (22-26ga) Full Reeves Rolls (Male & Female) Modified Reeves Rolls (Male & Female) Slip Lock Rolls (Male & Female) Pittsburgh Type Button Lock Rolls (Male & Female) 5/8" x 1" Boot Cleat Short Parts Feeder