

FLAGLER CORPORATION

FLAGLER QUADFORMER MACHINE (#23-000) **Forms a "S" & "DRIVE" Locks on 20 Gauge Galvanized**

The Quadformer machine is standard with reinforced "S" Cleat & 1 1/8" Drive Cleat rolls (20-28 Ga.) mounted inboard and 2 sets of extended shafts for auxiliary tooling. Add the optional head mounted Quad-Cutter attachment (shown) for slitting blanks for the "S" and Drive Cleats.

SPECIFICATIONS

Maximum Capacity,	20 ga Mild Steel
Speed (Approx)	100 fpm
Motor (Standard)	5HP 230/460/3/60 1800 RPM
Drive	Double Matched V-Belt
Base	Arc Welded Steel.
Dimensions	68"L x 27"W x 48"H
Work Height (Feed Table)	35-1/8"
Shaft center to center	1-3/4"
Gear Ratio	1 to 1
Shipping Weight (Approx)	1,200 lbs

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Shown with Optional Quad Cutter



OPTIONAL AUXILIARY ROLLS

- 1/2" Female Button Lock Rolls (20-30ga)
- 1/2" Male Button Lock Rolls (20-30ga)
- 5/16" Pittsburgh Rolls (20-28ga)
- 3/8" Pittsburgh Rolls (20-28ga)
- 5/8" Tap-In (3-stage) (22-26ga)
- 1/2" Tap-In (3-stage) (22-26ga)
- 1/2" x 180° Hem Rolls (20-26ga)
- 1/2" x 180° Tear Drop Hem Rolls (20-26ga)
- 3/8" Hem x 1/2" Kick (Drip Edge) (24-28ga)
- 1/2" Hem x 5/8" Kick (Drip Edge) (24-28ga)
- 1/2" Double Seam Rolls(20-24ga)
- 3/8" Double Seam Rolls (20-26ga)
- 7/16" Right Angle Flange Rolls (20-26ga)
- 3/4" Standing Seam Rolls (20-24ga)
- 1-1/8" Drive Cleat Rolls (20-28ga)
- 1-1/8" Drive Cleat Rolls W/Slitter(20-28ga)
- 5/8" End Cap Rolls (22-26ga)
- Full Reeves Rolls (Male & Female)
- Modified Reeves Rolls (Male & Female)
- Slip Lock Rolls (Male & Female)
- Pittsburgh Type Button Lock Rolls (Male & Female)
- 5/8" x 1" Boot Cleat
- Short Parts Feeder