

GLASSTACK® 151

SOLVENT BASED INSULATION ADHESIVE



FEATURES

- *Immediate tack*
- *Non-flammable when dry*
- *Excellent bond strength*
- *Offers exceptional strength for lower application costs*
- *Meets or exceeds all SMACNA requirements*
- *Has excellent mold and mildew resistance*

TECHNICAL SPECIFICATIONS

Packaging	(4) 1 gal./case, 5 gal. pails, 55/53 gal. drums
Shelf Life	18 months in unopened containers
Coverage Rate	Approximately 500 sq. feet depending on application technique.
Tack Time	Tack is immediate. Open time is approximately 15 minutes.
Solids Content	34% ± 3% by weight
Weight per gal.	6.5 lbs. ± 0.4 lbs.
Color	Red, Black, Clear
Temperature Limits	Storage and application... 20°F to 100°F Service..... -30°F to 200°F
Class 1 Smoke and Flame Rating	SURFACE BURNING CHARACTERISTICS Flame Spread5 Smoke Developed0 Tested in accordance with UL 723, and ASTM E-84. Satisfies the requirements of NFPA 90A, 90B, and 225.

RECOMMENDED USES

GLASSTACK 151 is a high performance, solvent based adhesive that will provide superior bond strength and immediate tack. This product is specially formulated to adhere fibrous insulation to sheet metal duct work, including galvanized, stainless, and aluminum.

APPLICATION INSTRUCTIONS

Prior to application clean the surface of all oils, dirt, and foreign matter for best results.

BRUSH/ROLLER:

Brush or roll the adhesive to a minimum thickness of 5 mils wet film thickness at a minimum coverage rate of 90% of the surface to achieve maximum performance.

SPRAY GUN:

Use Binks 2001 stainless steel gun, or equivalent, with a .066SS fluid nozzle and a .066SD air cap. Operate the spray gun setup at approximately 10 psi fluid pressure and 30 psi atomizing pressure. Ideal coverage is 90% of the surface for maximum performance.

