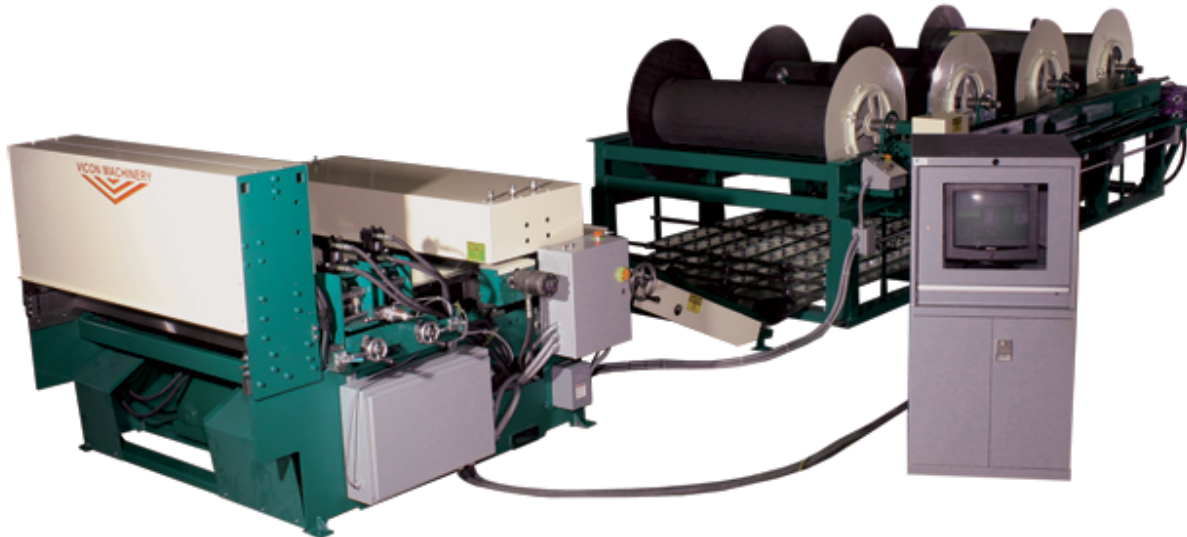


Duct Line Express

Model V-60 16-N Automatic Rectangular Duct Blanking System



Features & Benefits

- Pneumatic back-up wheels at each coil station for safe band removal and positive coil feed.
- Robust, gear-driven four (4) roll straightener with 4" diameter rolls.
- Heavy duty notching unit with combination dies to provide Slip & Drive, TDX, Snaplock and Pittsburgh notch patterns.
- Dual hydraulic cylinder shear with high carbon, high chrome D-2 shear blades. Fully adjustable heavy duty gibs allow for independent blade gap adjustment. Heavy duty torsion synchronization shaft insures proper shear angle throughout the stroke.
- Vicor PC based control system capable of controlling a complete system.
- Ring type beading with SMACNA spacing.
- Hands-free coil feed

Options

- 72" coil width
- Precision, high speed servo system
- Tie rod hole punch unit Model HP-5 provides tie rod and damper holes per SMACNA standards (or your own standards).
- Economical overfed coil cradle systems for smaller overall footprint.

Specifications

- 16-30 Gauge mild steel capacity
- 12,000 lbs maximum coil capacity (with coil drive)
- Coil widths from 48" - 60" standard
- Up to six coil stations available

- Quick-change coil spools (patented)
- Hydraulic coil drive
- Powered in-feed guide ramp with hand wheel for change in coil widths
- Approximately 70 FPM line speed