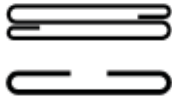


QUADFORMER

The Quadformer machine is standard with Reinforced "S" Cleat (22-28 Ga.) and 1 1/8" Drive Cleat Rolls (20-28 Ga.) mounted inboard and 2 sets of extended shafts for auxiliary tooling. Add the optional head mounted Quad-Cutter attachment for slitting blanks for the "S" and Drive Cleats.



Shown with optional slitting attachment.



SPECIFICATIONS

Capacity:

"S" Cleat: 22-28 Ga.

Drive Cleat: 20-28 Ga.

Speed: 100 fpm

10 Stations

1" dia. (at bearing) hardened and ground spindles

Motor: 5 HP 230/460/3/60/1800 RPM

Shipping Weight: 1,100 lbs.

Dimensions: 74" long x 34" wide x 48" high



Shown without cover for clarity.

AUXILIARY TOOLING AVAILABLE

1/2" Female Button Lock Rolls (20-30 Ga.)

1/2" Male Button Lock Rolls (20-30 Ga.)

5/16" Pittsburgh Rolls (20-28 Ga.)

3/8" Pittsburgh Rolls (20-28 Ga.)

5/8" Tap-In (3 stage) (22-28 Ga.)

1/2" Tap-In (3 stage) (22-28 Ga.)

1/2" x 180° Hem Rolls (20-28 Ga.)

1/2" x 180° Tear Drop Hem (20-28 Ga.)

3/8" Hem x 1/2" Kick (Drip Edge) (24-28 Ga.)

1/2" Hem x 5/8" Kick (Drip Edge) (24-28 Ga.)

1/2" Double Seam Rolls (20-24 Ga.)

3/8" Double Seam Rolls (20-28 Ga.)

7/16" Right Angle Flange Rolls (16 or 20 Ga.)

3/4" Standing Seam Rolls (16-20 Ga.)

1 1/8" Drive Cleat Rolls (20-28 Ga.)

1 1/8" Drive Cleat with Slitter

5/8" End Cap Rolls (22-28 Ga.)

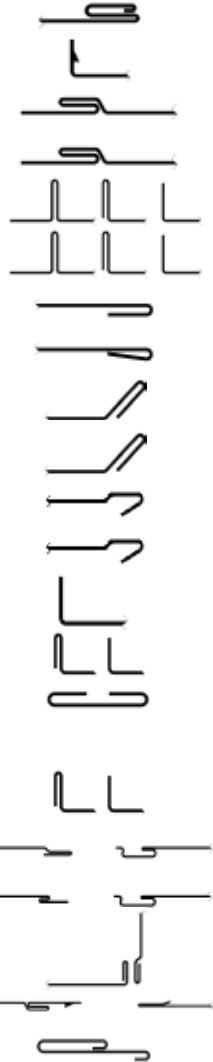
Full Reeves Rolls (M & F) (26-28 Ga.)

Modified Reeves Rolls (M & F) (24-28 Ga.)

Slip Lock Rolls (M & F) (26-28 Ga.)

Pitts.Type Button Lock (M & F) (24-28 Ga.)

5/8" x 1" Boot Cleat (26 Ga.)



Optional Pivoting Head Quad Cutter Attachment (24 gauge max.) for slitting blanks for "S" and Drive Cleats. Cutter-head disengages for running pre-cut blanks.