

Year	Collar Maker & Roto-Notcher	Spin Collar	Roll Bender	Drive Turn Hemmer	Power Cleat Bender	Cut-To-Length	TDC Conveyor	Quiclok 6, 12, 18 & 24	Quiclok 18
1971						CTL184	CONV128		
1972						CTL203	CONV190		
1973						CTL233	CONV232		
1974						CTL242	CONV237		
1975			RB204			CTL258	CONV251		
1976			RB210	DT-1024		CTL269	CONV259		
1977			RB213	DT-1162		CTL290	CONV266		
1978			RB217	DT-1198		CTL303	CONV279		
1979			RB218	DT-1226		CTL310	CONV287		
1980			RB219	DT-1235		CTL325	CONV293		
1981	CO-469	SPIN-206	RB222	DT-1250	1045	CTL337	CONV303		
1982	CO-483	SPIN-240		DT-1259	1053	CTL346	N/A		
1983	CO-505	SPIN-261	RB227	DT-1264	1063	CTL360	N/A		
1984	CO-526	SPIN-279	RB228	DT-1270	1075	CTL364	N/A		
1985	CO-549	SPIN-291		DT-1276	1078	CTL370	CONV420		
1986	CO-568	SPIN-292	RB31	DT-1278	1079	CTL374	TDC448		
1987	CO-581	SPIN-295		DT-1278		CTL379	CONV469		
1988	CO-593	SPIN-299		DT-1279		CTL386	TDC481		
1989	RO-619	SPIN-303				CTL392	CONV502	171	
1990	RO-644	SPIN-307	RB233			CTL397	TDC525	226	
1991	CO-662	SPIN-313				CTL402	CONV538	287	
1992	CO-670	SPIN-316				CTL406	CONV548	358	
1993	RO-692	SPIN-318				CTL408	CONV558	420	
1994	CO-701	SPIN-320				CTL411	CONV578	478	
1995	CO-717	SPIN-322	RB234			CTL412	CONV606	520	
1996	CO-728	SPIN-324					CONV633	526	QLMD-18-1001
1997	RO-737	SPIN-325				CTL413	CONV650		QLMD-18-1019
1998	RO-745	SPIN-329					CONV679		QLMD-18-1031
1999	CO-752						CONV701		QLMD-18-1033
2000	CO-761	SPIN-332					CONV733		QLMD-18-1041
2001	CO-770	SPIN-336					CONV752		QLMD-18-1049
2002	CO-774	SPIN-339		DT-1281			CONV765		QLMD-18-1056
2003	CO-776	SPIN-340		DT-1283			CONV-767		QLMD-18-1061
2004	CO-777	SPIN-342		DT-1284			CONV-768		
2005	CO-FS-783	SPIN-343		DT-1287			CONV-772		QLMD-18-1063
2006	CO-FS-784	SPIN-FS-346							