

Material Thickness (each/two ply)	Joint Strength (lb/N)		Recommended Die
	PULL	PEEL	
<b>Light Duty</b>			
0.012"/0.305mm (32g)	120/534	15/67	#20 (white)
0.016"/0.406mm (30g)	150/667	18/80	#20 (white)
0.019"/0.483mm (28g)	165/734	20/89	#25 (purple)
0.022"/0.559mm (26g)	180/801	25/111	#25/#30 (purple/yellow)
0.028"/0.711mm (24g)	200/890	30/133	#30 (yellow)
<b>Medium Duty</b>			
0.022"/0.559mm (26g)	285/1268	70/311	#30 (yellow)
0.028"/0.711mm (24g)	325/1446	85/378	#30/#40 (yellow/blue)
0.034"/0.864mm (22g)	375/1668	100/445	#40 (blue)
0.040"/1.016mm (20g)	400/1779	120/534	#40/#50 (blue/red)
0.052"/1.321mm (18g)	430/1913	150/667	#50 (red)
0.063"/1.600mm (16g)	475/2113	175/778	#50 (red)
0.080"/2.032mm (14g)			#50 (red)
<b>Heavy Duty</b>			
0.028"/0.711mm (24g)	550/2447	190/845	#40 (blue)
0.040"/1.016mm (20g)	600/2669	200/890	#40 (blue)
0.052"/1.321mm (18g)	700/3114	220/979	#40/#50 (blue/red)
0.063"/1.600mm (16g)	800/3559	250/1112	#50/#60 (red/green)
0.080"/2.032mm (14g)	1000/4448	300/1335	#60 (green)
0.105"/2.667mm (12g)	1200/5338	400/1779	#70 (orange)
0.138"/3.505mm (10g)	1400/6228	500/2224	#70 (orange)