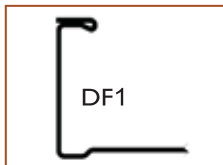
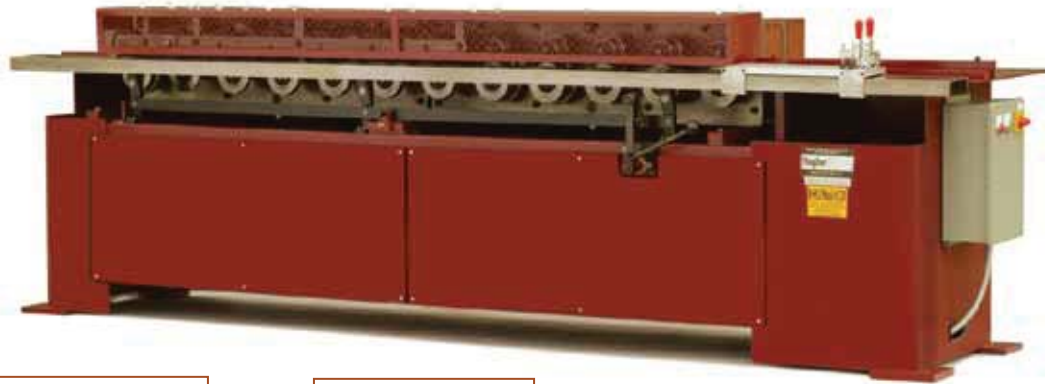
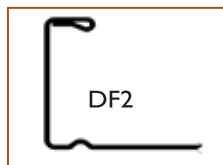


DUCT FLANGE

Choose from either a DF1 (12 station) or a DF2 (14 station). Both models feature 1 1/2" diameter shafts with the DF rolls mounted on the left side standard. Center tooling can be added at the factory and or auxiliary tooling on the opposite side. Each machine comes standard with a short parts feeder. The feeder rail can be raised or lowered for proper part alignment with the tooling.







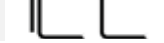
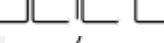


OR



SPECIFICATIONS

- Capacity: 18-26 Ga.
- Speed: 60 fpm (optional up to 100 fpm)
- 12 Stations - DF1
- 14 Stations - DF2
- 1-1/2" dia. (at bearing) hardened and ground spindles
- Hardened feed gauge
- Rise/Fall short parts feeder
- Motor: 7-1/2 HP 230/460/3/60/1800 RPM
- Lubrication points at all bearings
- Extended shafts for auxiliary tooling
- Shipping Weight: 3,500 lbs.
- Dimensions: 130" long x 32" wide x 40" high
- Dual head version also available

AUXILIARY TOOLING AVAILABLE

- 5/16" Pittsburgh Rolls (20-28 Ga.) 
- 3/8" Pittsburgh Rolls (18-22 Ga.) 
- 1/2" Pittsburgh Rolls (16-24 Ga.) 
- 1 1/2" Standing Seam Rolls (16-20 Ga.) 
- 1 1/4" Standing Seam Rolls (18-22 Ga.) 
- 1 1/8" Tap-In (3 in 1) Rolls (18-22 Ga.) 
- Clip Rolls (20-24 Ga.) 
- 1" Standing "S" Cleat, inboard (22-28 Ga.) 
- 2" x 2" Angle, inboard (16-20 Ga.) 