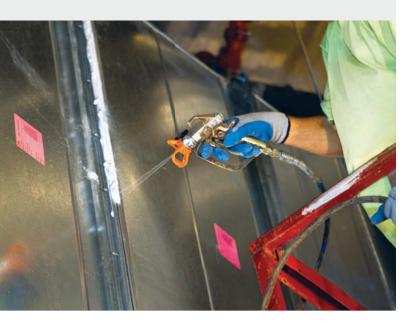


## Carlisle HVAC Sprayable Duct Sealant Delivery Options



Contractors appreciate the substantial time and labor savings achieved when utilizing Carlisle HVAC's sprayable products to seal their ductwork. Carlisle HVAC offers customized Mobile Sealant Delivery Systems that have been designed to maximize production and minimize maintenance. The Carlisle HVAC Mobile Sealant Delivery Systems are designed with a customized cart to secure the pail of sealant, larger pumps to extend the life of the pump and a wide range of pressure settings and tip sizes.



The Carlisle HVAC Mobile Sealant Delivery System is considered an investment. We understand that some contractors would prefer to begin spraying duct sealant by utilizing an off-the-shelf spray pump. That is why Carlisle HVAC reviewed available off-the-shelf airless electric spray pump options and purchased a system to test.

We purchased a Graco model 390 spray pump. This unit is obtainable as either a small stand style sprayer or it can be purchased mounted to a lightweight cart.









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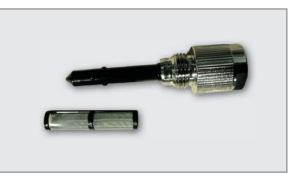
If you search the Internet you can typically find the units on sale for under \$1,000.

The following suggested modifications make the Graco 390 pump last longer and require less maintenance on the jobsite:

Motor	5/8 HP motor	Graco tip style	RAC X
Max tip size	021	Graco part number	253958
Max GPM	0.47	Suggested retail	\$1,350
Max pressure	3300 PSI	Comes with 50' hose as	standard.

**1.** Remove the filter from the contractor grade spray gun and from the pump housing.





2. Remove the rock guard and cut a v-notch at the bottom of the drop tube.





In addition, Carlisle HVAC Products has instituted a Customer Loyalty program, which supports contractors in the sprayable duct sealant trade. Through the Customer Loyalty Program, contractors receive 1 point for every 1 gallon of Spray-Seal purchased. These points can be redeemed for new spray tips, hoses, packing kits and various other items. Once enough points are accumulated, contractors can even upgrade to a brand new Carlisle HVAC Mobile Sealant Delivery System.

To learn how you can take advantage of the Carlisle HVAC Products Customer Loyalty Program, please contact **info@CarlisleHVAC.com**.









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